Flexo Artwork Specification

Preferred Application
Adobe Creative Suite (InDesign, Illustrator and Photoshop)
ArtPro and Esko.
Adobe PDF vers. 1.4* or higher
(Without any compression, 300dpi)

Images
Please use Adobe Photoshop for images. Always send high-res images min. 300 dpi.
Please send the PSD file with all the layers, if such are present.
In Flexo the background is often preferred as a PMS color.

Max. Number of Colors
8 colors - please note, that white also counts as a color in Flexo.
If printed on aluminium, an overprint varnish is required.

Special Features
If special effects are required, e.g., from metalized foil, mat lacquer (mat/glossy effect),
please mark this clearly in the artwork material.

Matching Samples or Proofs
If we are to match a previous print, other printed products or existing proofs, please inform
us and send us samples/proofs along with the artwork.

Preferable Way of receiving Artwork
Data exchange via ftp-server / website / email link (e.g., Fastsend, Dropbox, WeTransfer
etc.).
Artwork files, e.g., AICS, included outlined fonts + 1 low-res PDF. If possible, please use
Adobe Package files in order to gather all required files.
If possible, please provide a color target for the artwork in 100%. If you have samples, we
need to match, please inform us and send them together with the artwork.

Technical information

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Screen lineation:
34-60# |/cm
91-152# |/pi
(Job depended)

Substrates
Transparent, Matte, Metal, Paper

Minimum Dot
1%, Max.: 100%

Grip / Trapping
0.2 mm

White Grip / Trapping
0.3 mm

Color Setup
CMYK + 1-4 special colors (please remember, that white count as a color)

CMYK angles
Cyan 7,5˚ - Magenta 37,5˚ - Yellow 82,5˚ - Black 67,5˚

Barcode (MWR) / Size
BWR 0,07 – Minimum size: 80%
Preferably in line/text plate.

Bleed
3mm

Text to cut/crease requirements
4mm

Proofing Method
The customer will receive proofs on correct substrate (e.g., metallic foil) + PDF-file.

EHRNO FLEXIBLE A/S
Industrivej Nord 5
Birk
DK-7400 Herning

Tlf.: +45 96 27 24 00
Fax: +45 96 27 24 11
ehrno@ehrno.dk
www.ehrno.dk

A/S Reg. nr.: 227.745
CVR-nr.: 82 53 07 11
Export CVR-nr.: 11 81 15 66

Sydbank A/S, Herning
Konto: 7118-2004169

BIC/SWIFT: SYBKDK22
DKK: IBAN DK 0671 1800 0200 4169
EUR: IBAN DK 3371 1800 0940 1582

Font Specification

Fonts
Remember to send all necessary fonts along with the artwork.

Minimum negative Font Size for Serif Fonts
7 pt.

Minimum positive Font Size
6 pt.

Minimum multicolor Font Size
10 pt.

Minimum positive Keyline
0.3 mm.

Minimum negative Keyline
0.5 mm.

Contact information

Prepress Manager
Michael Funch Østergaard
E-mail : mfo@ehrno.dk
Direct phone : +45 9627 2408
Mobile phone : +45 5350 5787

EHRNO FLEXIBLE A/S   Tlf.: +45 96 27 24 00   A/S Reg. nr.: 227.745   Sydbank A/S, Herning   BIC/SWIFT: SYBKDK22
Industrivej Nord 5   Fax: +45 96 27 24 11   CVR-nr.: 82 53 07 11   Konto: 7118-2004169   DKK: IBAN DK 0671 1800 0200 4169
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DK-7400 Herning   www.ehrno.dk